

Work Order ID 75168

October-18-11 11:06:49 AM

ASAP ship Oct. 21

75168

Page 1

Item ID: D4447-17 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Oil Pressure Cover
 Start Date: 18/10/2011 Start Qty: 10.00 *10* Cust Item ID:
 Required Date: 21/10/2011 Req'd Qty: 10.00 *10* Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 11/10/18 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4447	A								

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

****use Orange ALXTRA*** batch: Tooling

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

Ss 11/10/20

B11-0-22

(11)

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

B11-20-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00		8/10/21		(X) 11			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <u>8/21</u> Memo	0.00 0.00				11/10/21			
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							11/10/21 <u>MC</u> h-10-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

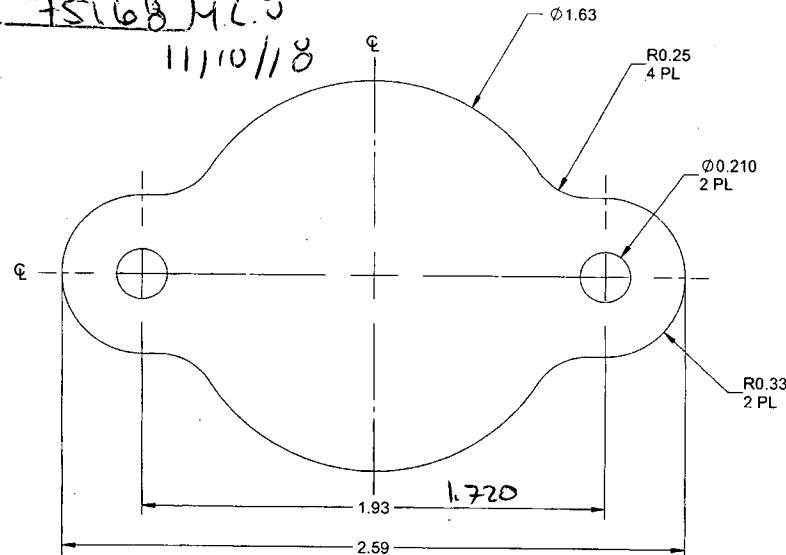
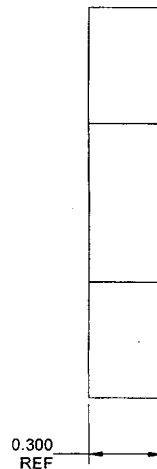
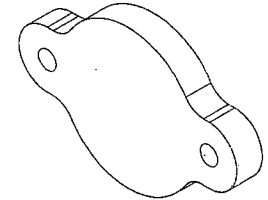
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NOTE: Date & initial all entries

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 75168 M.L.J
11/10/18



D4447-17 OIL PRESSURE COVER

RELEASED
 2011-10-04

- NOTES:
 1) MATERIAL: ALEXTRA ET SHEET, 0.300 THICK
 PER ASTM D 638
 REF DART SPEC M-ALXTRAO.300 OR M-ALXTRAB.300
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.03 lbs

DESIGN	<i>JS</i>	DART AEROSPACE LTD	
DRAWN	<i>JS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>JS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>JS</i>	D4447	SHEET 9 OF 9
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	COVER	NTS
DATE	11.09.28	COPYRIGHT © 2011 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd

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NOTE: Date & initial all entries

Linda Lacelle

From: Harvey Siemens <hsiemens@dartaero.com>
Sent: September-28-11 5:23 PM
To: 'Kim Johnston'; 'L Lacelle'
Cc: 'Eric Charbonneau'
Subject: RE: Eagle Parts

Thanks Kim

Regards,

Harvey Siemens

Mechanical Designer
DART Aerospace Ltd.

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F: 403-717-1288
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W: www.dartaero.com
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From: Kim Johnston [mailto:kjohnston@dartaero.com]
Sent: September-28-11 12:16 PM
To: 'Harvey Siemens'; 'L Lacelle'
Cc: 'Eric Charbonneau'
Subject: RE: Eagle Parts

Parts are in

From: Harvey Siemens [mailto:hsiemens@dartaero.com]
Sent: Wednesday, September 28, 2011 1:35 PM
To: L Lacelle
Cc: Eric Charbonneau; Kim Johnston
Subject: Eagle Parts

All

Rev A of D4447 and D4448 have been loaded to the prelim folder. These are Eagle only parts that will not get approved or DE approved. They will also not need any certification (not even C of C's).

Do we need to release these so that they can be "put away" or what do we need to do?

Kim

Can you add the following parts into the system:

D4447-1, PT6 Exhaust Cover, waterjet

D4447-3, PT6 Oil Cooler Blower Drive Cover, waterjet

Linda Lacelle

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Mechanical Designer
DART Aerospace Ltd.

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